

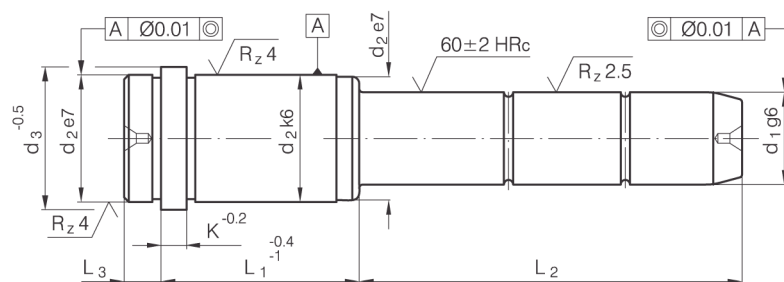
Mål: 1.7131

2200 H - $d_1 \times L_1 \times L_2$



d_1	L_1	L_2	L_3	K	d_2	d_3
9/10	12	25	3	3	14	16
		45				
		65				
	17	20				
		30				
		50				
	22	70				
		25				
		35				
		55				
14/15	17	75	9	6	20	25
		95				
		35				
	22	50				
		70				
		90				
		110				
	27	125				
		150				
		30				
18/20	17	45	9	6	20	25
		65				
		85				
	22	105				
		125				
		145				
		165				
	27	35				
		55				
		75				

d_1	L_1	L_2	L_3	K	d_2	d_3
14/15	36	75	9	6	20	25
		95				
		125				
	46	155				
		35				
		45				
		65				
	56	85				
		105				
		125				
18/20	56	145	9	6	26	31
		35				
		55				
	66	75				
		95				
		115				
		135				
	76	35				
		55				
		75				
22/25	76	95	9	6	26	31
		115				
		135				
	86	35				
		55				
		75				
		95				
	116	105				
		125				
		145				
27/30	116	165	9	6	26	31
		185				
		205				
	146	35				
		55				
		75				
		95				
	176	105				
		125				
		145				
30/35	176	165	9	6	26	31
		185				
		205				
	206	35				
		55				
		75				
		95				
	236	105				
		125				
		145				

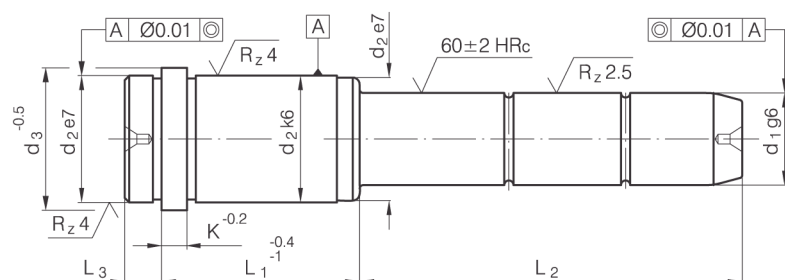


Mål.: 1.7131

2200 H - $d_1 \times L_1 \times L_2$

d_1	L_1	L_2	L_3	K	d_2	d_3
18/20	36	75	9	6	26	31
		95				
		115				
		135				
		165				
		225				
		255				
	46	35				
		45				
		65				
		85				
		105				
		135				
		165				
	56	245				
		35				
		55				
		75				
	66	95				
		155				
		35				
		55				
	76	75				
		95				
		135				
		155				
	86	35				
		55				
		75				
		95				
	96	115				
		135				
		155				
		175				
22/24	17	35			30	35
		55				
		75				
		95				
	22	35				
		55				
		75				
		105				
	27	130				
		155				
		175				
		195				

d_1	L_1	L_2	L_3	K	d_2	d_3
22/24	27	45	9	6	30	35
		65				
		85				
		105				
		125				
		165				
		205				
		245				
	36	285				
		35				
		55				
		75				
		95				
		115				
		135				
		165				
	46	205				
		245				
		285				
		35				
		45				
		65				
		85				
		105				
	56	125				
		165				
		205				
		245				
		285				
		35				
		55				
		75				
	66	95				
		115				
		135				
		165				
		205				
		245				
		285				
		35				
	76	55				
		75				
		95				
		115				
		135				
		165				
		205				
		245				
	86	285				
		35				
		55				
		75				
		95				
		115				
		135				
		155				

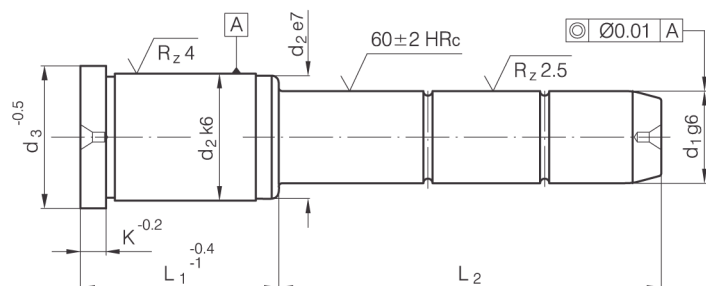


Mål.: 1.7131

2200 H - d₁ x L₁ x L₂

d ₁	L ₁	L ₂	L ₃	K	d ₂	d ₃
22/24	86	135			30	35
		55				
	96	75				
		95				
		125				
30/32	116	75	9	6	42	47
		115				
		155				
	136	95				
		135				
	156	155				
		45				
	27	65				
		105				
		165				
		185				
		245				
		285				
	36	55				
		75				
		95				
		115				
		155				
		245				
		285				
	46	45				
		65				
		85				
		105				
		125				
		165				
		245				
		285				
	56	55				
		75				
		95				
		115				
		135				
		175				
		245				
		295				
	66	55				
		75				
		95				
		115				
		135				
		175				
		245				
		295				
	76	55				
		75				
		95				
		115				
		155				

d ₁	L ₁	L ₂	L ₃	K	d ₂	d ₃
30/32	76	225	9	6	42	47
		55				
	86	75				
		95				
		115				
		155				
		225				
	96	55				
		75				
		95				
40/42	116	115	12	10	54	60
		155				
		205				
	136	75				
		115				
		155				
	156	95				
		115				
		155				
	196	115				
		155				
		195				
	46	95				
		165				
	56	75				
		115				
		155				
		195				
	66	75				
		135				
	76	75				
		115				
		175				
	86	75				
		135				
		195				
	96	75				
		115				
		155				
		195				
	116	95				
		135				
		195				
	136	95				
		135				
		215				
	156	115				
		155				
		215				
	196	155				
		195				
		235				
	246	165				
		245				



Mål.: 1.7131

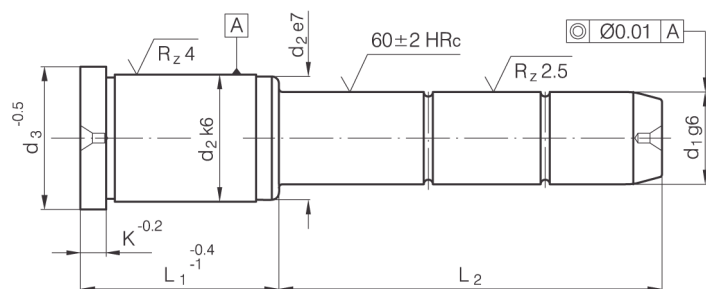


2210 H - $d_1 \times L_1 \times L_2$

d_1	L_1	L_2	K	d_2	d_3
9/10	17	20 30	3	14	16
	22	25 35 55			
	27	30 50			
	36	25 45			
	46	30 45			
14/15	22	20 35 40 45 50 55 65 70 90 110	6	20	25
		20 35 40 45 55 65 70 90 110			
		20 35 40 45 55 65 70 90 110			
		20 35 40 45 55 65 70 90 110			
		20 35 40 45 55 65 70 90 110			
	27	20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
	36	20 35 40 45 55 65 75 95			
		20 35 40 45 55 65 75 95			
		20 35 40 45 55 65 75 95			
		20 35 40 45 55 65 75 95			
		20 35 40 45 55 65 75 95			
	46	20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
		20 35 40 45 55 65 85 105			
	56	20			

d_1	L_1	L_2	K	d_2	d_3
14/15	56	35 55 75 95	20	25	
	66	55 65 95			
	76	55 95			
	86	55 95			
18/20	22	20 35 40 45 50 55 60 65 70 80 85 115	6	26	31
		20 35 40 45 50 55 60 65 70 80 85 115			
		20 35 40 45 50 55 60 65 70 80 85 115			
		20 35 40 45 50 55 60 65 70 80 85 115			
		20 35 40 45 50 55 60 65 70 80 85 115			
	27	20 35 40 45 50 55 60 65 70 80 85 105 125			
		20 35 40 45 50 55 60 65 70 80 85 105 125			
		20 35 40 45 50 55 60 65 70 80 85 105 125			
		20 35 40 45 50 55 60 65 70 80 85 105 125			
		20 35 40 45 50 55 60 65 70 80 85 105 125			
	36	20 35 40 45 50 55 60 65			
		20 35 40 45 50 55 60 65			
		20 35 40 45 50 55 60 65			
		20 35 40 45 50 55 60 65			
		20 35 40 45 50 55 60 65			

d_1	L_1	L_2	K	d_2	d_3
18/20	36	70 75 80 95 115 135	6	26	31
		20 45 65 85 105 135 165			
		20 45 65 85 105 135 165			
		20 45 65 85 105 135 165			
		20 45 65 85 105 135 165			
	46	20 45 65 85 105 135 165			
		20 45 65 85 105 135 165			
		20 45 65 85 105 135 165			
		20 45 65 85 105 135 165			
		20 45 65 85 105 135 165			
	56	20 35 55 75 95			
		20 35 55 75 95			
		20 35 55 75 95			
		20 35 55 75 95			
		20 35 55 75 95			
	66	55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
	76	55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
	86	55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
	96	55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
		55 75 95			
	116	115			
22/24	27	25 45 50 60 65 70 80 85 105 125 165	6	30	35
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
	36	25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
	46	25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
	56	25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			
		25 45 50 60 65 70 80 85 105 125 165			



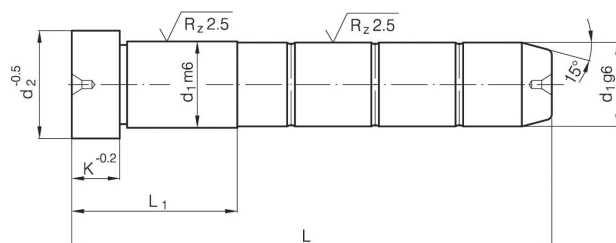
Mål: 1.7131

2210 H - d₁ x L₁ x L₂

d ₁	L ₁	L ₂	K	d ₂	d ₃
22/24	36	55	6	30	35
		60			
		70			
		75			
		80			
		95			
		115			
		135			
	46	165			
		25			
		45			
		50			
		60			
		65			
		70			
		80			
	56	85			
		105			
		125			
		165			
		25			
		45			
		55			
		75			
	66	95			
		115			
		165			
		25			
		45			
		55			
		75			
		95			
	76	115			
		165			
		25			
		45			
		55			
		75			
		95			
		115			
	86	165			
		25			
		45			
		55			
		75			
		95			
		115			
		165			
	96	25			
		45			
		55			
		75			
		95			
		115			
		165			
		25			
	116	45			
		55			
		75			
		95			
		115			
		165			
		25			
		45			

d ₁	L ₁	L ₂	K	d ₂	d ₃
22/24	136	135	6	30	35
30/32	27	45	6	42	47
		65			
		105			
		165			
	36	55			
		75			
		95			
		115			
		155			
	46	45			
		65			
		85			
		105			
		125			
		165			
	56	55			
		75			
		95			
		115			
		135			
		175			
	66	55			
		75			
		95			
		115			
		135			
		175			
	76	55			
		75			
		95			
		115			
		155			
	86	55			
		75			
		95			
		115			
		155			
	96	55			
		75			
		95			
		115			
		155			
	116	55			
		75			
		95			
		115			
		155			

d ₁	L ₁	L ₂	K	d ₂	d ₃
30/32	116	155	6	42	47
		95			
	136	115			
		155			
	156	115			
		155			
	196	155			
		195			
40/42	56	75	10	54	60
		115			
		155			
		195			
	66	75			
		135			
		75			
		115			
		175			
	76	75			
		115			
		175			
	86	75			
		135			
		75			
		115			
		155			
	96	115			
		155			
		195			
	116	95			
		135			
		195			
	136	95			
		135			
		215			
	156	115			
		155			
		215			
	196	155			
		195			
		235			
50/52	96	115	20	80	86
	116	135			
	136	135			
	156	155			
	196	175			
	96	115			
	116	135			
	136	135			
60/62	156	155			
	196	175			
	246	195			



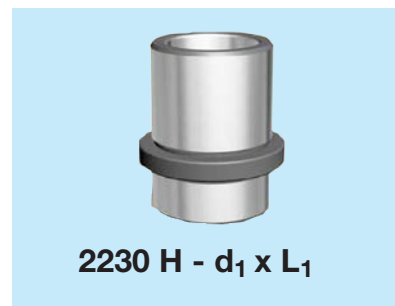
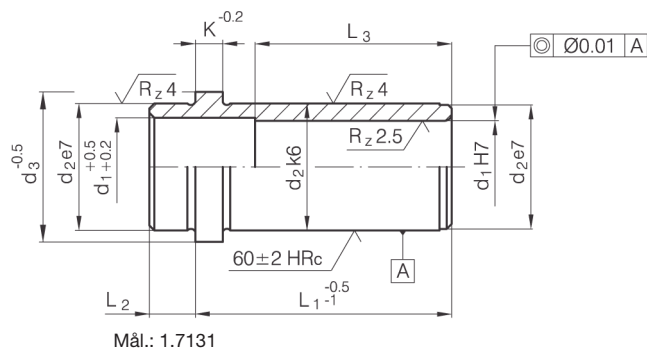
Mål.: 1.7131



2221 H - $d_1 \times L$

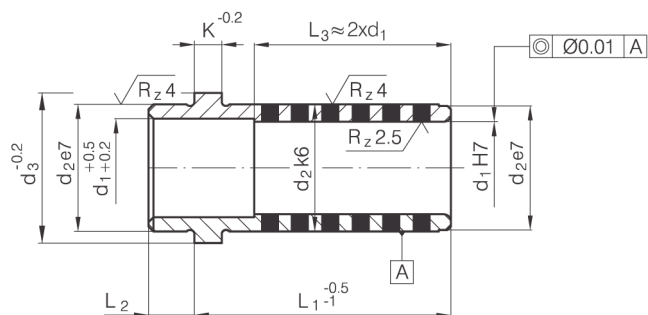
d_1	L	K	L_1	d_2
10	40	3	17	12
	60		17	
	80		22	
	100		27	
12	60	6	17	16
	80		22	
	100		27	
	120		27	
14	60	8	17	18
	80		22	
	100		27	
	120		27	
	140		36	
16	60		17	20
	80		22	
	100		27	
	120		27	
	140		36	
18	60		17	22
	80		22	
	100		27	
	120		27	
	140		36	
20	60		17	24
	80		22	
	100		27	
	120		27	
	140		36	

d_1	L	K	L_1	d_2
20	180	8	56	24
	200		56	
22	100	15	27	26
	120		27	
	140		36	
	160		36	
	180		46	
	200		56	
24	100		27	28
	120		27	
	140		36	
	160		36	
	180		46	
	200		56	
30	160		36	36
	200		56	
	240		56	
32	160		36	
	200		56	
	240		56	
40	200		56	48
	240		56	
	300		56	
50	200		46	58
	240		56	
	300		56	
60	240	20	56	68
	300		56	
	360		76	



d ₁	L ₁	L ₂	L ₃	K	d ₂	d ₃
9/10	12	3	-	3	14	16
	17					
	22					
	27		36			
	36					
	46					
	56					
66						
14/15	17	9	-	6	20	25
	22					
	27					
	36		46			
	46					
	56					
	66					
	76					
	86					
	96					
116						
18/20	17	9	-	6	26	31
	22					
	27					
	36		56			
	46					
	56					
	66					
	76					
	86					
	96					
	116					
136						
22/24	17	-		30	35	
	22					
	27					

d ₁	L ₁	L ₂	L ₃	K	d ₂	d ₃
22/24	36	9	-	6	30	35
	46					
	56					
	66					
	76		76			
	86					
	96					
	116					
136						
156						
30/32	27	9	-	6	42	47
	36					
	46					
	56					
	66					
	76					
	86					
	96					
	116		96			
	136					
156						
196						
40/42	36	12	-	10	54	60
	46					
	56					
	66					
	76					
	86					
	96					
	116		116			
	136					
	156					
	196					
	246					



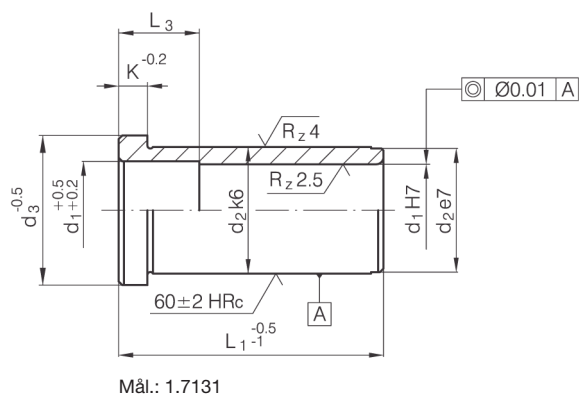
Mål.: CuZn25Al5Mn4Fe3-C



2231 H - $d_1 \times L_1$

d_1	L_1	L_2	K	d_2	d_3
9/10	12	3	3	14	16
	17				
	22				
	27				
	36				
	46				
	56				
14/15	17	9	6	20	25
	22				
	27				
	36				
	46				
	56				
	66				
18/20	17	9	6	26	31
	22				
	27				
	36				
	46				
	56				
	66				
22/24	17	9	6	30	35
	22				
	27				
	36				

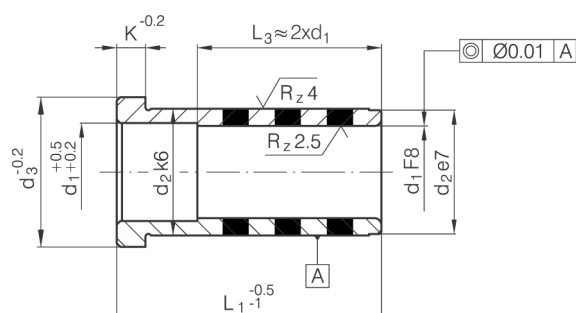
d_1	L_1	L_2	K	d_2	d_3
22/24	46	9	6	30	35
	56				
	66				
	76				
	86				
	96				
	116				
30/32	27	9	6	42	47
	36				
	46				
	56				
	66				
	76				
	86				
40/42	17	12	10	54	60
	22				
	27				
	36				
	46				
	56				
	66				
40/42	76	12	10	54	60
	86				
	96				
	116				
	136				
	156				
	196				



2240 H - d₁ x L₁

d ₁	L ₁	L ₃	K	d ₂	d ₃
9/10	9	-	3	14	16
	12				
	17				
	22				
	27				
	36				
	46				
	56				
12	66	36	6	18	23
	17				
	22				
	27				
	36				
14/15	46	-	6	20	25
	56				
	66				
	76				
	86				
	96				
	17				
	22				
16	27	-	6	22	27
	36				
	46				
	56				
	66				
18/20	76	56	6	26	31
	86				
	96				
	116				
	17				
	22				
	27				
	36				
22/24	46	-	6	30	35
	56				

d ₁	L ₁	L ₃	K	d ₂	d ₃
22/24	27	-	6	30	35
	36				
	46				
	56				
	66				
	76				
	86				
	96				
	116				
	136				
30/32	27	-	6	42	47
	36				
	46				
	56				
	66				
	76				
	86				
	96				
	116				
	136				
40/42	156	-	10	54	60
	176				
	196				
	216				
	236				
	256				
	276				
	296				
	316				
	336				
50/52	46	-	20	66	72
	56				
	66				
	76				
	86				
	96				
60/62	116	-	20	80	86
	136				
	156				
	176				
	196				
	216				



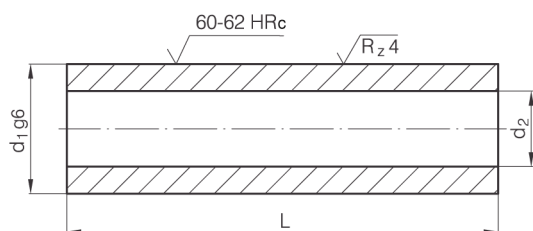
Mål.:CuZn25Al5Mn4Fe3-C



2241 - d₁ x L₁

d ₁	L ₁	K	d ₂	d ₃
9/10	12	3	14	16
	17			
	22			
	27			
	36			
	46			
12	56	6	18	23
	17			
	22			
	27			
	36			
	46			
14/15	56		20	25
	17			
	22			
	27			
	36			
	46			
16	56		22	27
	22			
	27			
18/20	36		26	31
	46			
	56			
	17			
	22			
	27			

d ₁	L ₁	K	d ₂	d ₃
18/20	66	6	26	31
22/24	76		30	35
	22			
	27			
	36			
	46			
30/32	56		42	47
	66			
	76			
	86			
	96			
	116			
40/42	46	10	54	60
	56			
	66			
	76			
	86			
	96			
	116			
	136			



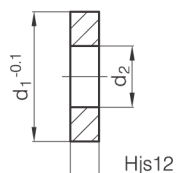
Mål.: 1.7131



2245 H - $d_1 \times L$

d_1	L	d_2
10	20	6,2
	30	
	40	
	50	
	60	
	70	
	80	
	100	
	120	
	140	
14	30	8,5
	40	
	50	
	60	
	70	
	80	
	100	
	120	
	140	
	160	
18	180	
	40	10,5
	60	
	80	
	100	

d_1	L	d_2
18	120	10,5
	140	
	160	
	180	
	200	
	220	
	240	
	240	
24	60	13,0
	80	
	100	
	120	
	140	
	160	
	180	
	200	
30	240	17,0
	80	
	100	
	120	
	140	
	160	
	180	
	200	
	220	
	240	

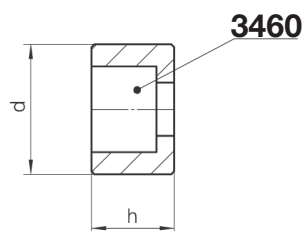


Mål.: 1.7131 60 ± 2HRc

d_1	d_2	H
14	6,2	3
18	8,5	4
24	10,5	5
30	13	6
40	17	8



2245.1 H - d_1

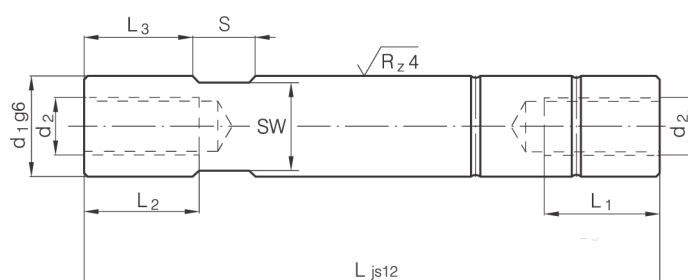


Mål.: 1.1191

d	3460	h
15	M6	10
22	M8	14
36	M10	20
46	M12	25
56	M16	32



2246 H - d



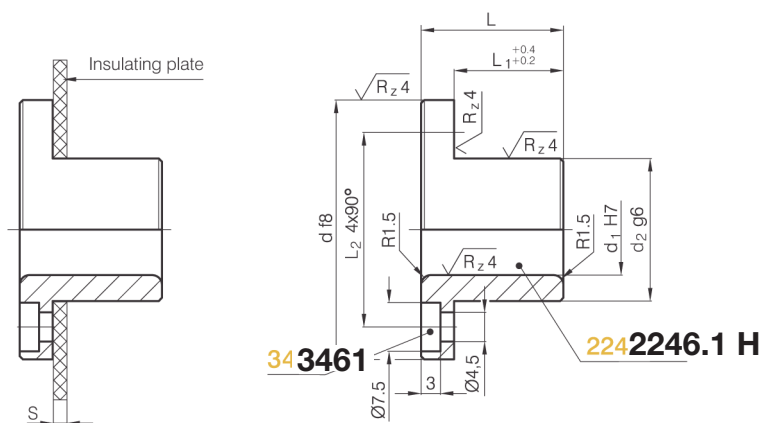
Mål.: 1.7131 60 ± 2HRc



2246.1 H - d₁ x L

d ₁	L	L ₁	L ₂	L ₃	S	SW	d ₂
10	60 70 80 100 120 140	10	16	14	8	9	6
14	60 70 80 100 120 140 160 180 200	17	25			12	8
18	70 80 100 120 140 160 180 200 220 240	20	30			14	10
18	80 100				10	17	12

d ₁	L	L ₁	L ₂	L ₃	S	SW	d ₂
20	120 140 160 180 200 220 240	20	30	16	10	17	12
24	70 80 100 120 140 160 180 200 240 260 280	25	35	22	12	19	
30	180 220 260 300 340	30	45	28	16	24	16
40	260 300 340 380	35	55	36	10	36	20



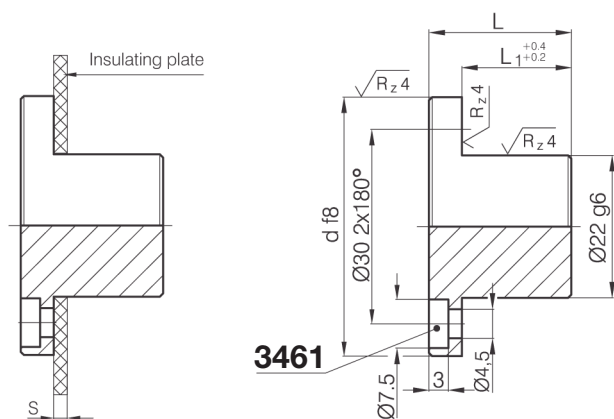
Mat.: Mål.: 31 60 $\pm$ 2HRc

d ₁	L	d	s	L ₁	L ₂	d ₂
10 14	17	40	-	11,9	30	22
10 14	22			16,9		
14 14	17 22	60		11,9 16,9	50	32
18 20 24	27 36 36			22,0 31,0		
18	27	110		22,0		

d ₁	L	d	s	L ₁	L ₂	d ₂
20	36	110	-	31,0	30	32
24	27 36 36	125		22,0		
18				31,0		
20						
24						
10	29	40		14,9	50	22
14	20	60		19,9		
	25			21,9		
	27					



2247 H - $d_1 \times L \times d$



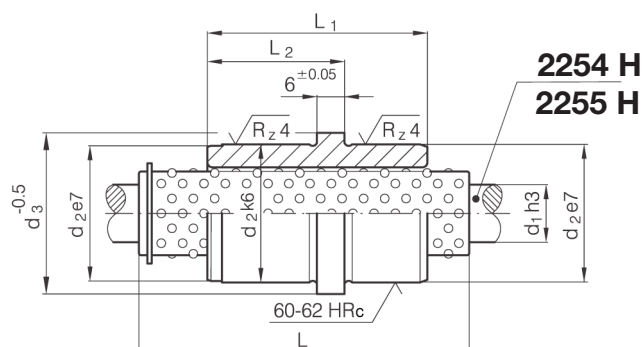
Mål.: 1.1191 750 N/mm²

d	L	s	L_1
40	17	-	12,2
60	17		12,2
40	20	3	15,2
	22	5	17,2

d	L	s	L_1
60	20	3	15,2
	22	5	17,2
	25	3	20,2
	27	5	22,2

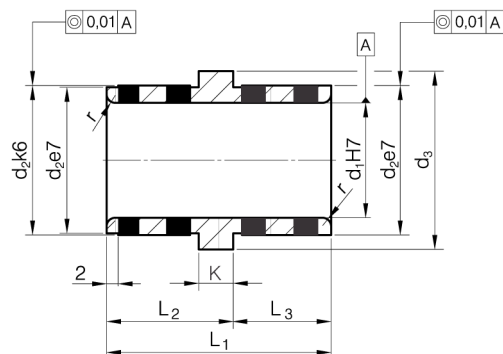


2248 H - $d \times L$



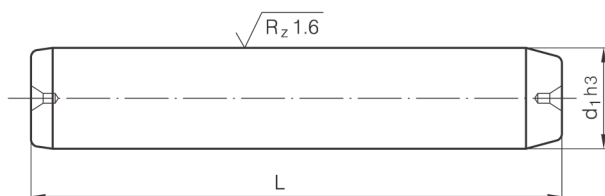
2250 H - $d_1 \times L$

d_1	L	L_1	L_2	H_{max}	d_3	d_2
12	40 56	24	18	50 82	26	22
18	45 56 71	34	23	44 66 96	35	30
30	56 75 95	54	33	32 70 110	52	46



2252 H - $d_1 \times L_2$

d_1	L_2	L_1	L_3	K	d_3	d_2
10	17	26	9	3	16	14
14					25	20
18	22	39	17		31	26
30				6	35	30
22	27	49	22			
24						
30	36	63	27		47	42
32						

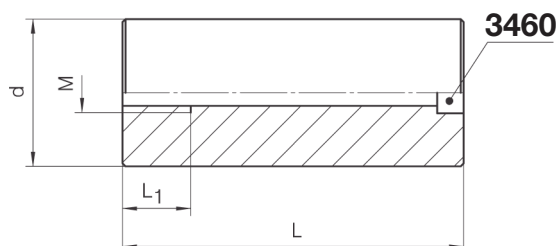


Mål.: 1.7131 60 ± 2HRc



2254 H - d₁ x L

d ₁	L
12	100
	125
18	125
	160
30	160
	250



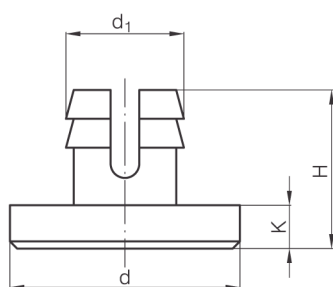
Mål.: 1.1191 750 N/mm²



2256 H - d x L

d	L	3460	M	L ₁
32	46 56 76	M6	M8	15
40	46 56 66 76 86 96 116	M8	M10	20
50	46 56 66 76 86 96 116	M8	M10	20

d	L	3460	M	L ₁
59	136			
63	56 66 76 86 96 116 136 156	M8	M10	20
80	66 76 86 96 116 136 156 176	M10	M12	25

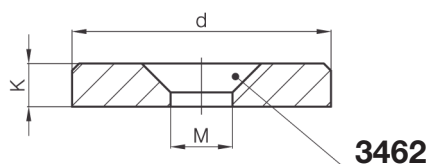


Mål.: 1.7131 60 ± 2HRc

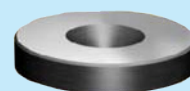
d ₁	d	H	K
8	16 25	11	3



2257 H - d

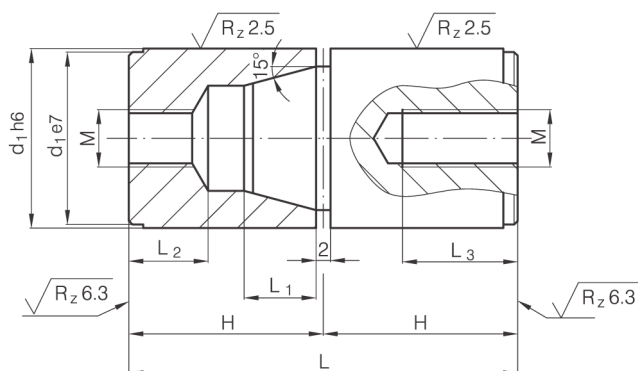


Mål.: 1.1191 750 N/mm²



2258 H - d

d	M	K
18	M4	3
28		
20	M5	4
30		



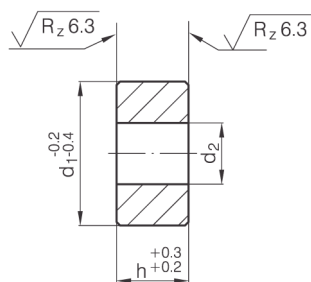
Mat.: 1.7131 60 ± 2HRc

Mål.:



2260.0 H - d₁

d ₁	L ₁	L ₂	M	L ₃	H	L
12	4	9	4	10	17	34
14	6	9	5	10	17	34
16	6	9	5	10	17	34
20	9	11	8	16	27	54
25	10	11	8	16	27	54
26	10	11	8	16	27	54
30	14	13	10	20	36	72
32	14	13	10	20	36	72
42	18	13	10	20	46	92



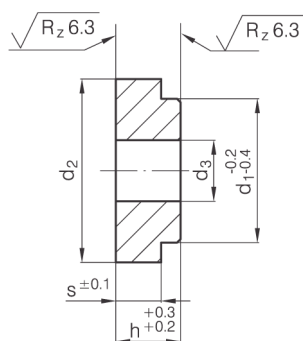
Mål.: 1.7131 60 ± 2HRc



2260.1 H

d ₁	h	d ₂
12	10	4,5
14	5	5,5
	10	
	14	
16	19	
	5	8,5
	10	
20	19	
	9	8,5
	10	
25	20	
	9	8,5
	20	
26	9	

d ₁	h	d ₂
12	10	4,5
14	5	5,5
	10	
	14	
16	19	
	5	8,5
	10	
20	19	
	9	8,5
	10	
25	20	
	9	8,5
	20	
26	9	

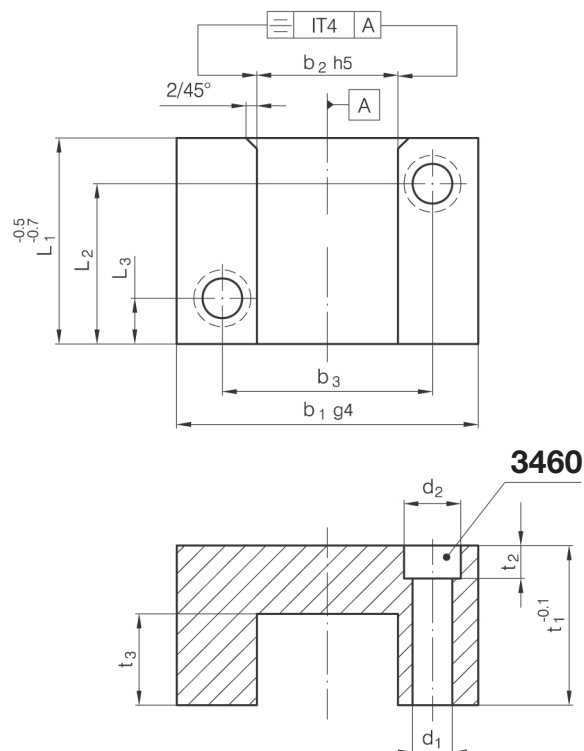


Mat.: Mål.: 31 60 ± 2HRc



2260.2 H - d₁

d ₁	h	S	d ₃	d ₂
14	5	3,2	5,5	16
20	9	6,3	8,5	25,5
26	9	6,3	8,5	31,5
30	10	6,3	11	35,5
42	10	6,3	11	47,5

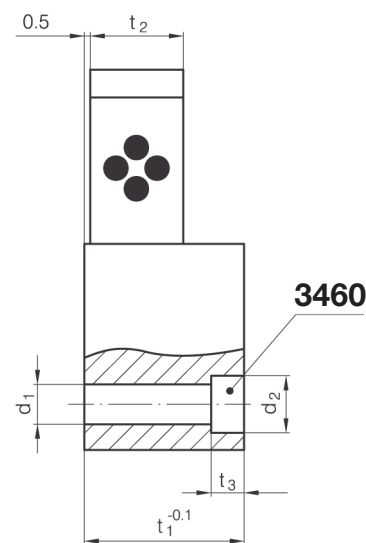
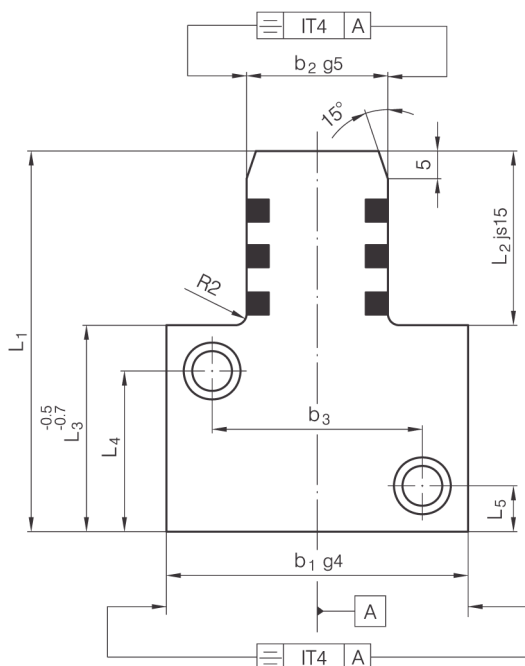


Mål.: 1.7131 60 ± 2HRc



2262.0 H - L₁ x b₁

d ₁	L ₁	b ₁	t ₁	L ₂	L ₃	b ₂	b ₃	t ₂	t ₃	d ₂
6,6	22	40	20	15	7	16	26	6,8	12	11
	27	45	22	19		20	31		14	
	36	50	25	27		25	35		15	
63	63	63	32	35	63	32	45	9	20	15
85	85	85	36	40	85	40	60	11	23	18
100	100	100	40	48	100	50	74	13	25	20

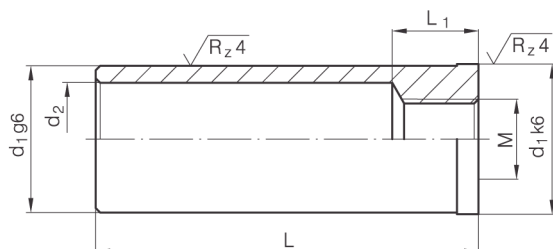


Mål.: 1.7131 60 ± 2Hrc

d_1	L_1	b_1	d_2	t_3
6,6	42	40	11	6,8
	52	45		
	68	50		
9	86	63	15	9
11	106	85	18	11
14	122	100	20	13
6,6	62	40	11	6,8
	77	45		
	99	50		
9	126	63	15	9
11	156	85	18	11
14	178	100	20	13



t_1	L_2	L_3	L_4	L_5	b_2	b_3	t_2	L_1	b_1
20	20	22	15	7	16	26	11	42	40
22	25	27	19		20	31	13	52	45
25	32	36	27	9	25	35	14	68	50
32	40	46	35	11	32	45	19	86	63
36	50	56	40	15	40	60	22	106	85
40	56	66	48	18	50	74	24	122	100
20	40	22	15	7	16	26	11	62	40
22	50	27	19		20	31	13	77	45
25	63	36	27	9	25	35	14	99	50
32	80	46	35	11	32	45	19	126	63
36	100	56	40	15	40	60	22	156	85
40	112	66	48	18	50	74	24	178	100



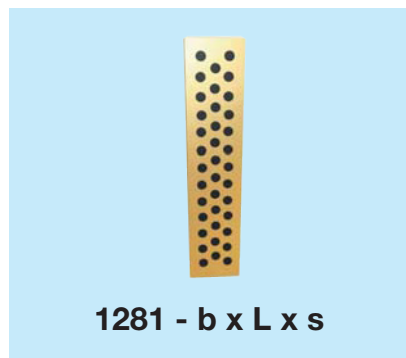
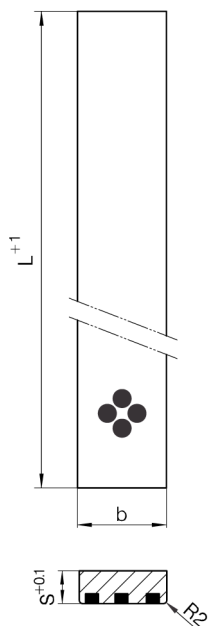
Mål.: 1.7131 60 ± 2HRC



2265 H - $d_1 \times L$

d_1	L	M	L_1	d_2
14	20	8	8	11
	30			
	40			
	50			
	60			
	70			
	80			
	100			
20	30	12	12	16
	40			
	50			
	60			
	70			
	80			
	100			
	120			
	140			
26	30	12	12	21
	40			
	50			
	60			
	80			
	100			
	120			
	140			
	160			
30	40			25

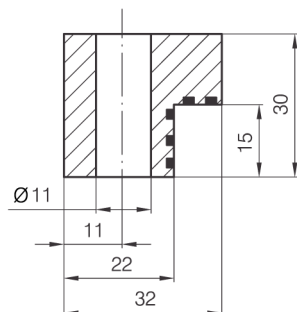
d_1	L	M	L_1	d_2
30	60	12	12	25
	80			
	100			
	120			
	140			
	160			
	180			
	200			
	240			
42	40	16	12	33
	60			
	80			
	100			
	120			
	140			
	160			
	180			
	200			
54	220	16	12	43
	260			
	300			
	60			
	80			
	120			
	160			
	200			
	240			
	280			



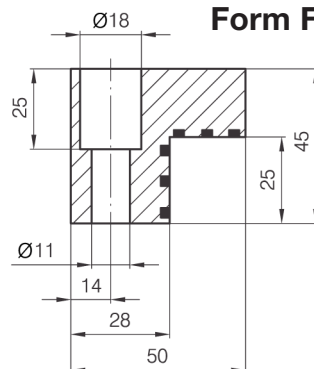
b	L	s
20	305	4
	605	10
	1005	12
	1005	12
25	305	5
	500	5
	605	5
	1005	5
30	500	6
	605	6
	1005	6
	500	8
	605	8
	1005	8
	1005	10
	605	12
35	500	10
	605	10
	1005	10
	500	8
40	605	8
	1005	8
	500	10
	605	10
	1005	10
	500	12
	605	12
	1005	12
50	500	16
	605	16
	1005	16
	1005	8
	500	10
	605	10
	1005	10
	500	12

b	L	s
50	605	12
	1005	12
	605	20
	1005	20
60	605	8
	1005	8
	605	10
	1005	10
	605	12
	1005	12
	500	16
	605	16
75	1005	20
	500	20
	605	20
	1005	20
80	605	12
	1005	12
	500	16
	605	16
	1005	16
	500	20
	605	20
	1005	20
100	500	10
	1005	10
	1005	12
	605	16
	500	16
	605	16
	1005	16
	1005	16
125	605	20
160	1005	20

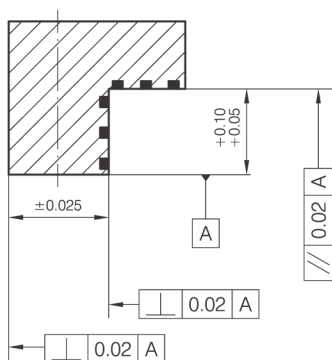
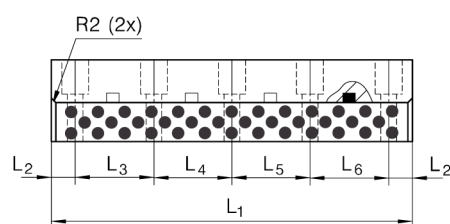
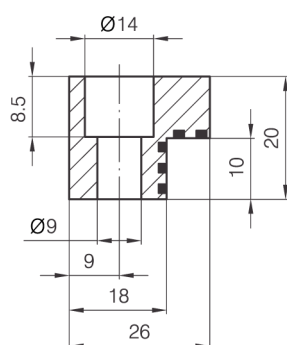
Form D



Form F

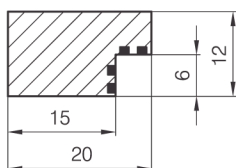


Form H

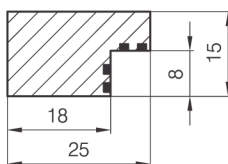


L ₂	L ₃	L ₄	L ₅	L ₆		Form	L ₁
20	60	-	-	-	2 x M8	H	100
	55	55			3 x M8		150
		50			55		4 x M8
	60	-	-		2 x M10	D	100
	55	55			3 x M10		150
		50	55		4 x M10		200
	70	70	70				250
	55	50	55			F	200
	70	70	70		250		
	65	65	65	65	300		
80	75	75	80	350			

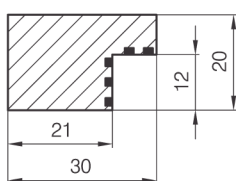
Form A



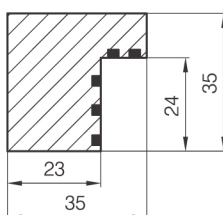
Form B



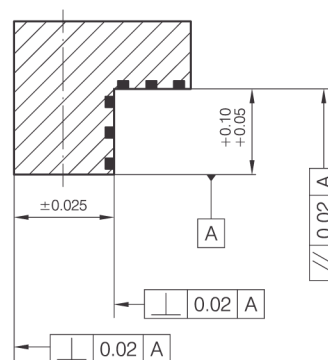
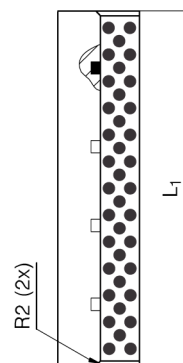
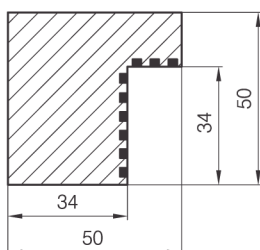
Form C



Form E



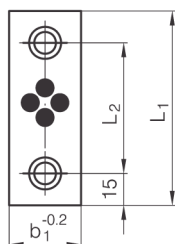
Form G



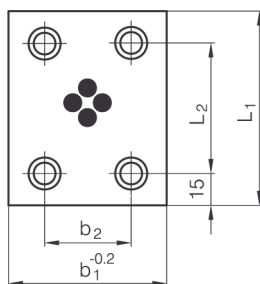
1283 - Form _ x L₁

Form	L ₁ =500	L ₁ =605	L ₁ =1005
A	■	■	■
B	■	■	■
C	■	■	■
D	■	■	■
E	■	■	■
F	■	■	■

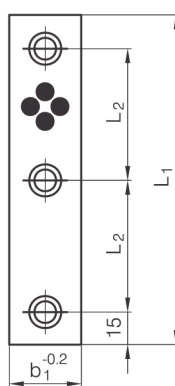
Form A



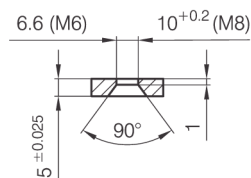
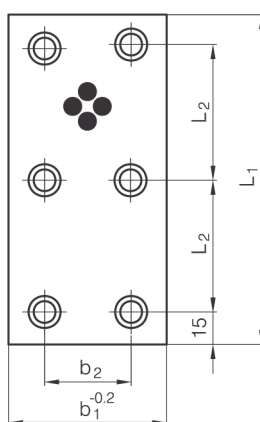
Form C



Form B



Form C



1284 - $b_1 \times L_1$

L ₂	Form		b ₂	b ₁	L ₁
20	A B	M6	-	18	50
45					75
70					100
60					150
20	A B	M6	-	28	50
45					75
70					100
60					150
20	A B	M6	-	38	50
45					75
70					100
60					150
45	A B	M6	-	48	50
70					75
95					100
60					150
45	A B	M6	45	75	50
70					75
95					100
60					150
70	A B	M6	70	100	100
95					125
60					150